



***-Rad yarn<sup>®</sup>-***

***Indemagliabile  
Warp Knitting***



**RADICI  
GROUP**





**FILO LISCIO SU SUBBIELLI**  
**FLAT YARN ON KNITTING BEAMS**

**POLIESTERE STANDARD - STANDARD POLYESTER**

| Dtex        | Bave        | Sezione        | Opacità Luster |    |    |   | Produzione        | Note            |
|-------------|-------------|----------------|----------------|----|----|---|-------------------|-----------------|
|             |             |                | SD             | BR | FD | B |                   |                 |
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> |                |    |    |   | <i>Production</i> | <i>Remarks</i>  |
| 18          | 5           | ○              | •              |    |    |   | NOT STD           |                 |
| 22          | 18          | ○              | •              |    |    |   | STD               |                 |
| 25          | 24          | △              |                | •  |    |   | STD*              |                 |
| 25          | 24          | ○              | •              |    |    |   | NOT STD           |                 |
| 25          | 36          | △              |                | •  |    |   | NOT STD           |                 |
| 33          | 9           | ○              | •              |    |    |   | STD*              |                 |
| 33          | 18          | ○              | •              |    |    |   | STD               |                 |
| 33          | 18          | ○              |                |    |    | • | NOT STD           |                 |
| 33          | 24          | △              |                | •  |    |   | NOT STD           |                 |
| 33          | 36          | △              |                | •  |    |   | NOT STD           |                 |
| 40          | 36          | △              |                | •  |    |   | STD               |                 |
| 44          | 9           | ○              | •              |    |    |   | NOT STD           |                 |
| 44          | 12          | ○              | •              |    | •  |   | NOT STD           |                 |
| 44          | 24          | △              |                | •  |    |   | NOT STD           |                 |
| 44          | 24          | ○              |                |    | •  |   | NOT STD           |                 |
| 44          | 36          | ○              | •              |    |    |   | NOT STD           |                 |
| 50          | 9           | ○              | •              |    |    |   | NOT STD           |                 |
| 50          | 24          | △              |                | •  |    |   | STD               |                 |
| 50          | 24          | ○              |                | •  |    |   | STD*              |                 |
| 50          | 24          | ○              | •              |    | •  |   | STD               |                 |
| 50          | 24          | ○              |                |    |    | • | STD*              | BLACK DOPE DYED |
| 50          | 36          | △              |                | •  |    |   | STD               |                 |
| 50          | 36          | ○              | •              |    | •  |   | STD               |                 |
| 50          | 48          | ○              | •              |    |    |   | NOT STD           |                 |
| 50          | 68          | ○              | •              |    |    |   | NOT STD           |                 |
| 50          | 88          | ○              | •              |    |    |   | NOT STD           |                 |
| 55          | 24          | ○              | •              | •  |    |   | NOT STD           |                 |
| 78          | 24          | ○              | •              |    |    |   | STD               |                 |
| 78          | 24          | ○              |                |    | •  |   | STD*              |                 |
| 78          | 24          | ○              |                | •  |    |   | NOT STD           |                 |
| 78          | 24          | ○              |                |    |    | • | STD*              | BLACK DOPE DYED |
| 78          | 36          | △              |                | •  |    |   | STD*              |                 |
| 78          | 36          | ○              | •              |    |    |   | STD*              |                 |
| 78          | 36          | ○              |                |    | •  |   | NOT STD           |                 |
| 78          | 68          | ○              | •              |    |    |   | STD*              |                 |
| 88          | 272         | ○              | •              |    |    |   | NOT STD           |                 |
| 100         | 36          | ○              | •              |    |    |   | STD*              |                 |
| 100         | 36          | ○              |                |    |    | • | NOT STD           | BLACK DOPE DYED |
| 100         | 68          | ○              | •              |    |    |   | STD*              |                 |
| 100         | 88          | ○              | •              |    |    |   | STD*              |                 |
| 110         | 36          | △              |                | •  |    |   | NOT STD           |                 |
| 150         | 36          | △              |                | •  |    |   | NOT STD           |                 |
| 155         | 48          | ○              | •              |    |    |   | NOT STD           |                 |
| 167         | 36          | △              |                | •  |    |   | NOT STD           |                 |
| 167         | 36          | ○              | •              |    |    |   | STD*              |                 |
| 167         | 36          | ○              |                |    |    | • | NOT STD           | BLACK DOPE DYED |
| 220         | 48          | ○              | •              |    |    |   | NOT STD           |                 |
| 220         | 48          | ○              |                |    |    | • | NOT STD           | BLACK DOPE DYED |
| 220         | 72          | ○              | •              |    |    |   | NOT STD           |                 |
| 280         | 48          | ○              | •              |    |    |   | STD*              |                 |
| 330         | 72          | ○              | •              |    |    |   | NOT STD           |                 |



**-Radyarn®**  
**FR**

**FLAME RETARDANT**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 33          | 9           | ○              | •              |           |           |          | NOT STD           |                |
| 50          | 24          | ○              | •              |           |           |          | NOT STD           |                |
| 50          | 36          | ○              | •              |           |           |          | NOT STD           |                |
| 55          | 24          | ○              | •              |           |           |          | NOT STD           |                |
| 78          | 24          | ○              | •              |           |           |          | NOT STD           |                |
| 78          | 36          | ○              |                |           | •         |          | NOT STD           |                |

**-Radyarn®**  
**Cationic**

**CATIONICO - CATIONIC**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 33          | 18          | ○              | •              |           |           |          | NOT STD           |                |
| 40          | 25          | ◎              | •              |           |           |          | STD*              | HOLLOW FIBRE   |
| 44          | 36          | △              |                | •         |           |          | NOT STD           |                |
| 50          | 36          | ○              | •              |           |           |          | NOT STD           |                |
| 55          | 25          | ◎              | •              |           |           |          | STD*              | HOLLOW FIBRE   |

**FIBRA CAVA - HOLLOW FIBRE**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 40          | 25          | ◎              | •              |           |           |          | STD*              | CATIONIC       |
| 45          | 50          | ◎              |                | •         |           |          | NOT STD           |                |
| 55          | 25          | ◎              | •              |           |           |          | STD*              | CATIONIC       |

**-Radyarn®**  
**BiCo**

**BICOMPONENT - SKINCORE**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 56          | 24          | ◎              |                |           | •         |          | STD*              |                |



## BATTERIOSTATICO - BACTERIOSTATIC

prodotto con - produced with 

**-Radyarn®**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 78          | 36          | ○              |                | •         |           |          | STD*              | DD             |

Sono disponibili su richiesta diversi titoli e numero di bave.

*A wide range of counts and filaments are available upon customer's request.*

## RICICLATO - RECYCLED

prodotto con - produced with 

**r-Radyarn®**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 50          | 24          | ○              | •              |           |           |          | STD               |                |
| 78          | 24          | ○              | •              |           |           |          | STD               |                |

Sono disponibili su richiesta diversi titoli e numero di bave.

*A wide range of counts and filaments are available upon customer's request.*

## FILO TESTURIZZATO SU SUBBIELLI TEXTURED YARN ON KNITTING BEAMS

### POLIESTERE STANDARD - STANDARD POLYESTER

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 25          | 24          | ○              | •              |           |           |          | STD*              | FTF / FT       |
| 35          | 24          | ○              |                | •         |           |          | STD*              | FT             |
| 35          | 24          | ○              | •              |           |           |          | STD*              | FTF            |
| 44          | 136         | ○              | •              |           |           |          | NOT STD           | FTF            |
| 50          | 24          | ○              | •              |           |           |          | NOT STD           | FTF            |
| 50          | 88          | ○              | •              |           |           |          | NOT STD           | FTF            |
| 78          | 24          | ○              | •              |           |           |          | STD               | FTF            |
| 78          | 24          | ○              |                | •         |           |          | NOT STD           | FTF            |
| 78          | 24          | ○              | •              |           |           |          | STD               | FTF            |
| 78          | 36          | ○              | •              |           |           |          | STD*              | FTF            |
| 83          | 136         | ○              | •              |           |           |          | NOT STD           | FT             |
| 88          | 272         | ○              | •              |           |           |          | NOT STD           | FTF            |
| 110         | 36          | ○              | •              |           |           |          | STD*              | FTF            |
| 167         | 36          | ○              | •              |           |           |          | STD*              | FTF            |
| 167         | 48          | ○              | •              |           |           |          | STD*              | FTF            |
| 167         | 96          | ○              | •              |           |           |          | STD*              | FTF            |
| 330         | 68          | ○              | •              |           |           |          | STD*              | FTF            |
| 330         | 72          | ○              | •              |           |           |          | STD*              | FTF            |





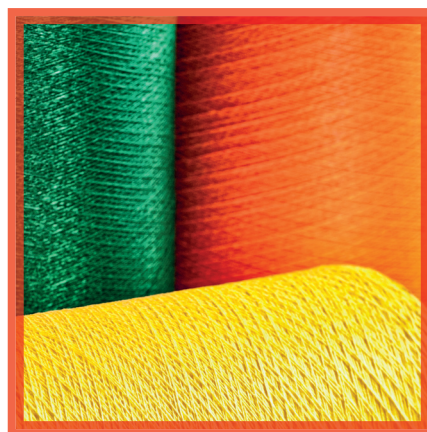
**-Radyarn®**  
**Stretch**

**PBT**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 22          | 9           | ○              |                | •         |           |          | STD*              | FT             |
| 35          | 24          | ○              |                | •         |           |          | NOT STD           | FT             |
| 50          | 18          | ○              |                | •         |           |          | STD               | FT             |
| 56          | 24          | ○              |                | •         |           |          | STD*              | FT             |
| 78          | 24          | ○              |                | •         |           |          | STD*              | FT             |

**TASLAN**

| Dtex        | Bave        | Sezione        | Opacità Luster |           |           |          | Produzione        | Note           |
|-------------|-------------|----------------|----------------|-----------|-----------|----------|-------------------|----------------|
| <i>Dtex</i> | <i>Fil.</i> | <i>Section</i> | <i>SD</i>      | <i>BR</i> | <i>FD</i> | <i>B</i> | <i>Production</i> | <i>Remarks</i> |
| 120         | 72          | △              |                | •         |           |          | STD*              | RW, DD, YD     |
| 180         | 72          | ○              | •              |           |           |          | STD*              | RW, DD, YD     |











| Subbiello        | Filo liscio      | Filo test.        | Fili massimi    |
|------------------|------------------|-------------------|-----------------|
| <i>Beam Type</i> | <i>Flat Yarn</i> | <i>Text. Yarn</i> | <i>Max Ends</i> |
| 21" x 21"        | 75 Kg            | 50 Kg             | 840             |
| 21" x 42"        | 170 Kg           | 100 Kg            | 1650            |
| 30" x 42"        | 350 Kg           | 200 Kg            | 1650            |

## KEYS

|         |   |
|---------|---|
| STD     | Produzione continuativa: quantità minime non necessarie.<br><i>Always in productions: minimum quantity not needed.</i>  |
| STD*    | Produzione periodica: quantità minime non necessarie se allineate al piano di produzione programmato.<br><i>Periodic production: minimum quantity not needed if aligned with the agreed production programme.</i> |
| NOT STD | Su richiesta del cliente: necessaria quantità minima.<br><i>Upon customer's request - minimum quantity needed.</i>  |
| SD      | Semi opaco - <i>Semi dull</i>   |
| BR      | Lucido - <i>Bright</i>  |
| FD      | Super opaco - <i>Full dull</i>  |
| B       | Nero tinto massa - <i>Black dope dyed</i>   |
| ○       | Sezione tonda - <i>Round section</i>  |
| △       | Sezione trilobata - <i>Trilobal section</i>   |
| ◎       | Sezione cava - <i>Hollow section</i>  |
| FT      | Filo stretch - <i>Stretch yarn</i>  |
| FTF     | Filo fissato - <i>Set yarn</i>  |
| DD      | Tinto massa - <i>Dope dyed</i>  |
| YD      | Tinto filo - <i>Yarn dyed</i>   |
| RW      | Greggio - <i>Raw white</i>  |



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